

Morgan Stanley Chemicals, Agriculture, and Packaging Corporate Access Day

February 13, 2020 New York



Forward-Looking Statements

This presentation includes forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995. These statements relate to analyses and other information that are based on management's beliefs, certain assumptions made by management, forecasts of future results, and current expectations, estimates and projections about the markets and economy in which we and our various segments operate. The statements contained in this presentation that are not statements of historical fact may include forward-looking statements that involve a number of risks and uncertainties.

We use the words "anticipate," "intend," "may," "expect," "believe," "should," "plan," "project," "estimate," "forecast," "optimistic," and variations of such words and similar expressions in this presentation to identify such forward-looking statements. These statements are not guarantees of future performance and involve certain risks, uncertainties and assumptions, which are difficult to predict and many of which are beyond our control. Therefore, actual outcomes and results may differ materially from those matters expressed or implied in such forward-looking statements. All references to expectations and other forward-looking statements are based on expectations at February 4, 2020. Olin undertakes no obligation to update publicly any forward-looking statements, whether as a result of future events, new information or otherwise.

Factors that could cause or contribute to such differences include, but are not limited to; our sensitivity to economic, business and market conditions in the U.S. and overseas; the cyclical nature of our operating results and the supply/demand balance for our products; our reliance on a limited number of suppliers for specified feedstock and services, including third-party transportation services; higher-than-expected raw material, energy, transportation, and/or logistics costs; failure to control costs or to achieve targeted cost reductions; new regulations or public policy changes regarding the transportation of hazardous chemicals and the security of chemical manufacturing facilities; unexpected manufacturing interruptions and outages; complications resulting from our multiple enterprise resource planning systems and the conversion to a new system; changes in, or failure to comply with, legislation or government regulations or policies; the failure or an interruption of our information technology systems; economic and industry downturns; declines in global equity markets and interest rates impacting pension plan asset values and liabilities; unexpected litigation outcomes; adverse changes in international markets; weak industry conditions affecting our ability to comply with credit facility covenants; the failure to attract, retain and motivate key employees; our substantial amount of indebtedness and debt service obligations; environmental investigation, remediation and legal costs; asset impairment charges resulting from the failure to realize our long range plan assumptions; adverse conditions in the credit and capital markets; and the other risks detailed in Olin's Form 10-K for the fiscal year ended December 31, 2018 and Olin's Form 10-Q for the quarter ended September 30, 2019. All of the forward-looking statements should be considered in light of these factors. In addition, other risks and uncertainties not presently known to Olin or that Olin considers immaterial could affect the accuracy of our forward-looking statements. The reader is cautioned not to rely unduly on these forward-looking statements.

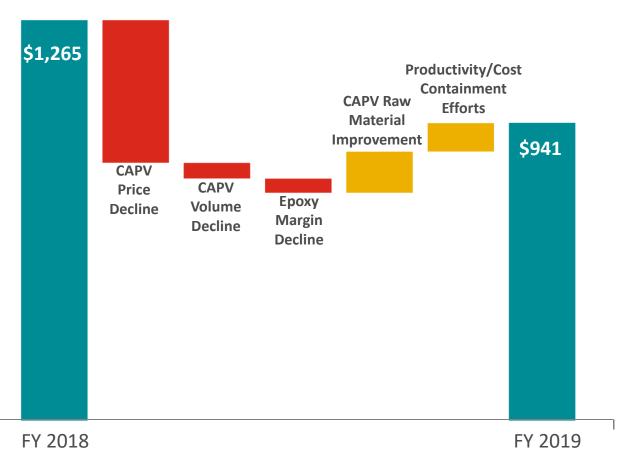
Non-GAAP Financial Measures

In addition to U.S. GAAP financial measures, this presentation includes certain non-GAAP financial measures including EBITDA, and Adjusted EBITDA. These non-GAAP measures are in addition to, not a substitute for or superior to, measures for financial performance prepared in accordance with U.S. GAAP. Definitions of these measures and reconciliation of GAAP to non-GAAP measures are provided in the appendix to this presentation.



Full year 2019 overview

Adjusted EBITDA* (in millions)



- Generated approximately \$941 million of adjusted EBITDA, reflecting the challenging market backdrop and significant product price declines during 2019
- Lower caustic soda pricing led the year-over-year EBITDA decline with additional headwinds from HCl and LER
- Reflects lower raw material costs, particularly electricity and ethylene, and productivity improvements

*2019 full year net loss of \$11.3 million and 2018 full year net income of \$327.9 million. Olin's definition of "Adjusted EBITDA" (Earnings before interest, taxes, depreciation and amortization) is net income (loss) plus an addback for depreciation and amortization, interest expense (income), income tax expense (benefit), other expense (income), restructuring charges, acquisition-related costs, and certain other non-recurring items. Refer to GAAP to non-GAAP reconciliations



2020 Outlook

Market Factors

Risks

- Entering 2020 with pricing lower than 2019 averages for:
 - Caustic Soda
 - EDC
 - HCI
 - LER
- Volume risk in chemical portfolio
- Higher raw materials and electricity costs



Opportunities

- Recovery in caustic soda,
 EDC and other chlorine
 derivatives pricing
- + Higher chlor alkali volumes
- + Lower raw materials and electricity costs
- + Higher Epoxy volumes and margin recovery
- + Improved commercial ammunition demand

Manageable Factors

- + ~\$100 million of lower annual capital expenditures
- + Ongoing cost containment and productivity initiatives
- + Uplift in 4Q20 adjusted
 EBITDA from Lake
 City U.S. Army Ammunition
 contract commencement





Despite current market dynamics, we are constructive on the long-term fundamentals for the oblar allies. that low-cost, global producers will benefit when the market turns

Chlor Alkali Products and Vinyls

- Demand growth on both sides of ECU
- Minimal global capacity additions and announcements to meet growing demand
- Current industry economics do not support world-scale chlor alkali capital requirements
- Resulting in a positive supply/demand and pricing environment

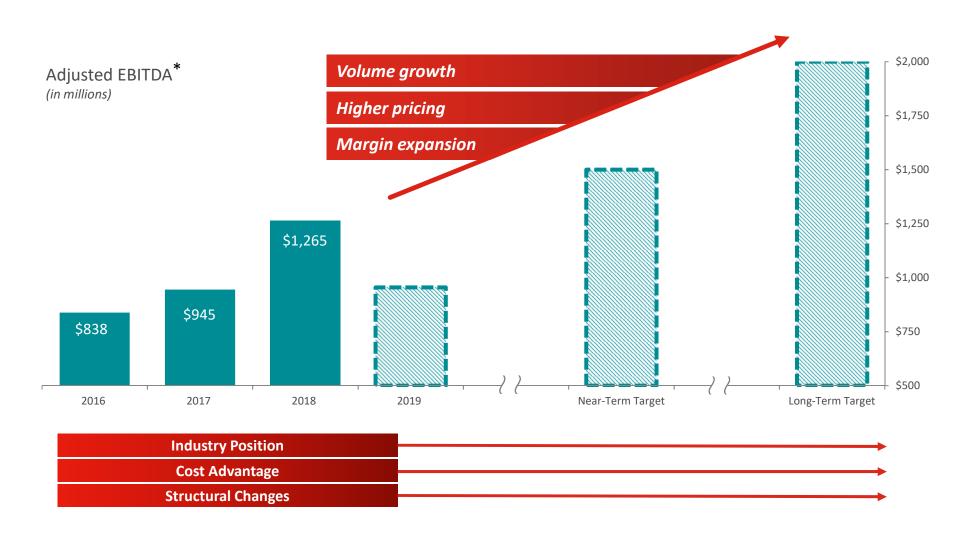
Epoxy



- Expect global growth over the long term
- Tightening supply and demand fundamentals expected over same time period
- Minimal announced capacity additions to date



Expect robust earnings expansion over the long term, driven by industry leading position, advantaged cost structure and structural changes

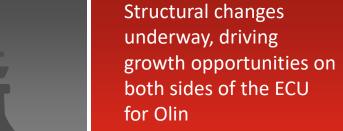




Un-matched global chlor alkali portfolio to benefit from healthy demand growth forecasted on both sides of ECU

Largest, low cost global chlor alkali producer:

- #1 chlor alkali producer
- #1 merchant EDC supplier
- #1 chlorinated organics position
- #1 epoxy position
- #1 North American bleach producer
- #1 merchant chlorine supplier





Seven North American facilities and broadest portfolio of chlorine derivatives with 19 outlets



Well-positioned for chlorine derivative and caustic soda growth in the near, intermediate and long term





Ongoing pullback in demand continues to pressure caustic soda pricing

Caustic Soda and Chlorine Prices (through January 2020)



- **North American Caustic Soda Contract Liquid Index Price**
- **North American Chlorine Contract Price**
- **North American Caustic Soda Spot Export Index Price**

- During 4Q19 and into January 2020, demand weakness in the manufacturing sector continued
- At the same time, chlorine operating rates remained steady supported by strength in the vinyls sector and furthering the supply/demand imbalance that persisted for the last 15 months
- Export prices for caustic soda continued to lead price declines with export pricing reaching its lowest level since 2010
- While domestic pricing also declined; it remains more resistant to large, abrupt price swings

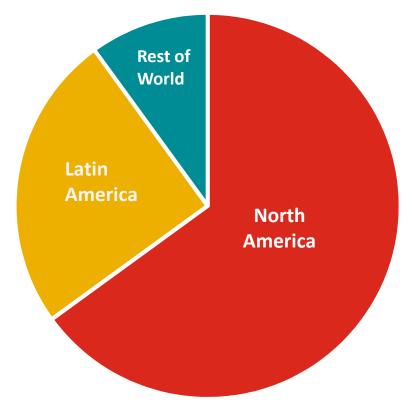
Source: IHS Markit 8



Leading supplier of caustic soda with opportunities to grow customer direct business

Olin Merchant Caustic Sales by Region

(as a percentage of sales)



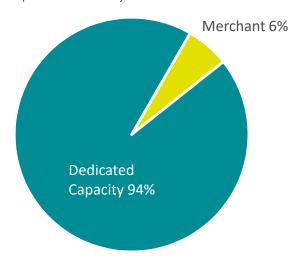
- Largest global membrane grade producer
- Largest direct supply network in North America
- Strategic supplier to key North American regions and segments:
 - Pulp and paper across Southeast
 - Chemical and general manufacturing in Midwest and Mid-Atlantic
 - Eastern Canada
- U.S. Gulf Coast membrane and diaphragm export capabilities to the rest of the world
- Largest in-region supply network in Latin America



Uniquely positioned to capture EDC demand growth

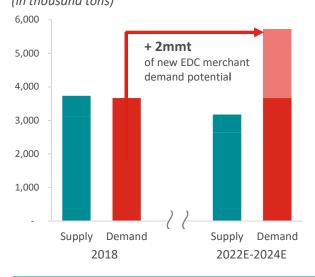
Global EDC Industry Production

(in thousand tons)



 Vast majority of EDC volume is dedicated, used by integrated producers to make PVC

Merchant EDC Supply and Demand (in thousand tons)



- Global supply is projected to decline by ~500KT as swing suppliers expand their own PVC capacity
- Extensive demand growth from non-integrated PVC producers

- EDC and other chlorinederivatives are a significant component of Olin's value proposition and provide a competitive advantage
- Olin is the largest global supplier of EDC
- New PVC plants contemplated in Asia are non-integrated
- Estimated new merchant requirements are roughly 2 million tons
- Olin has low cost U.S. Gulf Coast assets integrated to chlorine and ethylene
- Debottlenecking growth opportunities available

Source: Olin estimates

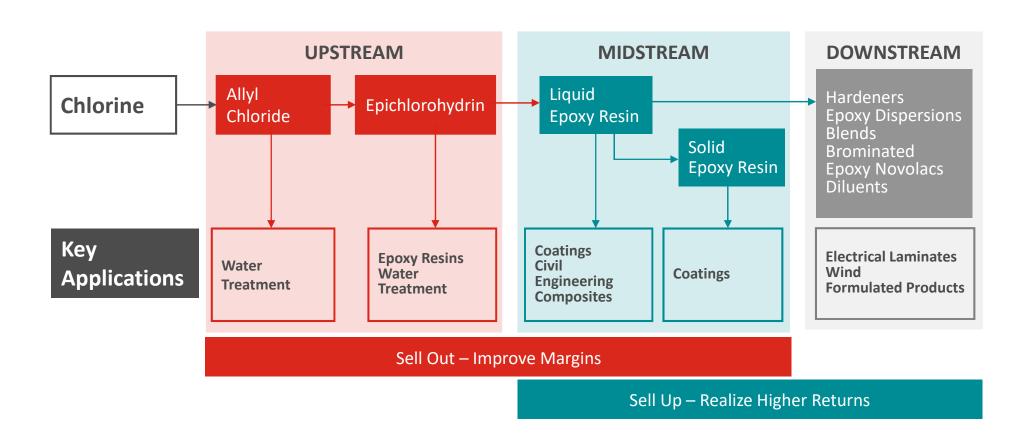


Leading Epoxy position enhancing the chlorine portfolio





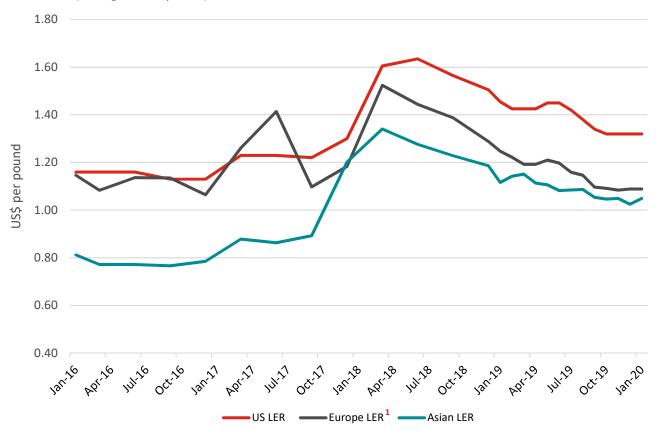
Chlorine plays a key role and provides opportunities to drive increasing returns as it moves further down the value chain





Liquid Epoxy Resin (LER) Pricing

(through January 2020)



- Demand weakness from global automotive, electrical laminate and industrial coatings customers in 2019
- In 4Q19, LER prices continued to decline, in all regions, with global epoxy resin prices down 20% in 2019
- Price declines outpaced lower raw material costs resulting in margin compression



Winchester Ammunition is the leading suppler of high-quality, small-caliber ammunition

Competitive product position supported by the leading Winchester brand



Advantaged cost structure with a continued focus on improving our cost position



Modest capex requirement with a strong cash conversion rate



The Lake City Army contract should significantly improve annual profitability for the Winchester segment starting in 4Q 2020

Contract Terms and Transition Period

- Assumes full operational control of Lake City facility on October 1, 2020
- Initial term of seven years with option to extend for up to three additional years
- Expect transition costs of ~\$25 million during 1Q20 through 3Q20
- Expect an initial working capital investment of \$80 million in 2H20

Ongoing Benefits and Costs to Operate

- Expect incremental annual revenue of \$450 million to \$550 million
- Expect corresponding adjusted EBITDA of \$40 million to \$50 million per year
- Expect modest annual capex of \$10 million annually
- Opportunities to augment revenues further through modernization projects

Source: Olin



Solid foundation and improving financial outlook

Solid financial footing and expect to generate free cash flow in 2020

- After the normal quarterly dividend
- Before one-time investments scheduled for 2020



Strong outlook for long-term earnings expansion



Expect increased levels of cash flow beyond 2020; buoyed by five events in place that are independent of industry conditions



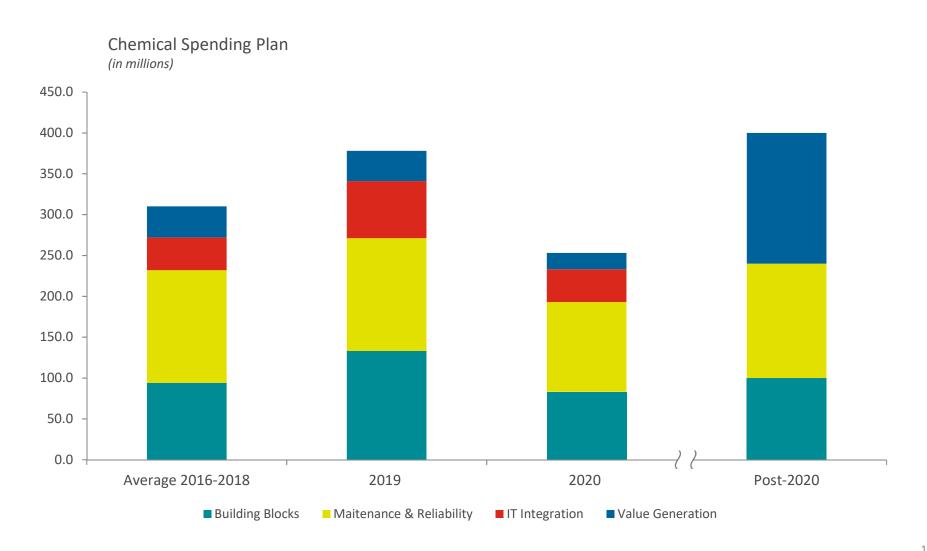
Balanced and disciplined approach to capital allocation

- Deleverage the balance sheet
- Strategically invest in our businesses
- Return cash to shareholders





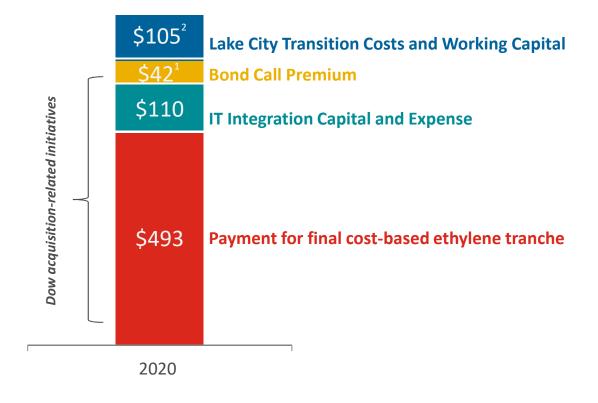
Long-term capital spending plan increasingly focused on growth opportunities within existing asset base, while maintaining high levels of asset reliability





2020 Investments

(in millions)



- In 2020, Olin expects to complete several initiatives:
 - IT integration project introduced in 2017
 - Refinance of the high-cost bonds put in place at the time of the acquisition
 - Third ethylene tranche needed to supply the new VCM contract
- Olin will make the transition cost and working capital investment required for the new Lake City U.S. Army Ammunition Plant contract
- These value-creating investments will position Olin for improved cash generation in 2021

¹Assumes bonds called at earliest date; October 15, 2020



Five initiatives, already in place, are expected to improve annual cash flows by ~ \$250 million, beginning in late 2020/early 2021

Lower Interest Expense

Wind down of IT Integration Project

Initiation of VCM Contract



Initiation of Lake City Contract



VDC and Chlor Alkali Capacity Closures

\$50 to \$70 million¹

2021

~\$110 million²

~\$75 million

\$40 to \$50 million

~\$35 million



Total Incremental **Cash Generation**

~ \$250 million

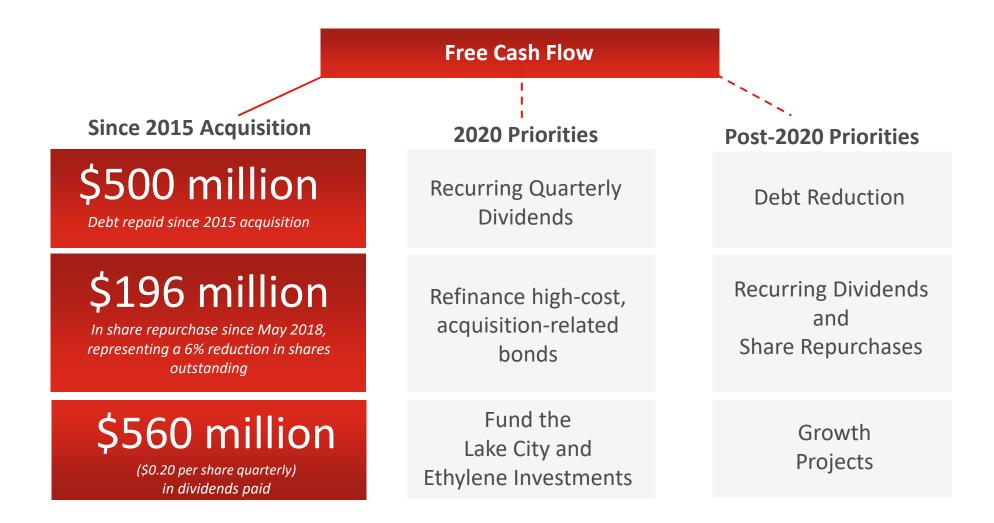
Incremental cash generation is independent of industry conditions

¹Based on current interest rates

²Inclusive of capital spending and project and duplicative expenses



Committed and prudent approach to capital allocation for free cash flow moving forward





Appendix



Non-GAAP Financial Measures – Adjusted EBITDA (a)

Olin's definition of Adjusted EBITDA (Earnings before interest, taxes, depreciation, and amortization) is net income (loss) plus an add-back for depreciation and amortization, interest expense (income), income tax expense (benefit), other expense (income), restructuring charges, acquisition-related costs and certain other non-recurring items. Adjusted EBITDA is a non-GAAP financial measure. Management believes that this measure is meaningful to investors as a supplemental financial measure to assess the financial performance without regard to financing methods, capital structures, taxes or historical cost basis. The use of non-GAAP financial measures is not intended to replace any measures of performance determined in accordance with GAAP and Adjusted EBITDA presented may not be comparable to similarly titled measures of other companies.

			Months		Years		
	E	nded De	ember 31,		Decem	ber 31,	
(In millions)		2019	2018		2019	2018	
Reconciliation of Net (Loss) Income to Adjusted EBITDA:							
Net (Loss) Income	\$	(77.2)	\$ 53.3	\$	(11.3)	\$ 327.9	
Add Back:							
Interest Expense		64.0	59.2		243.2	243.2	
Interest Income		(0.3)	(0.5)	(1.0)	(1.6)	
Income Tax (Benefit) Provision		(31.7)	20.8		(25.6)	109.4	
Depreciation and Amortization		137.1	150.4		597.4	601.4	
EBITDA		91.9	283.2		802.7	1,280.3	
Add Back:							
Restructuring Charges (b)		63.8	8.2		76.5	21.9	
Acquisition-related Costs		-			-	1.0	
Environmental Recoveries, Net (c)		-	(1.0)	(4.8)	(89.5)	
Information Technology Integration Project (d)		16.9	11.0		77.0	36.5	
Certain Non-recurring Items (e)		0.6	_		(10.6)	15.2	
Adjusted EBITDA	\$	173.2	\$ 301.4	\$	940.8	\$ 1,265.4	

- (b) Restructuring charges for both the three months and year ended December 31, 2019 were primarily associated with the closure of a chlor alkali plant and a vinylidene chloride production facility, both in Freeport, Texas. For the three months and year ended December 31, 2019, \$58.9 million of these charges were non-cash impairment charges for equipment and facilities.
- (c) Environmental recoveries, net for the year ended December 31, 2019 included \$4.8 million of an environmental insurance-related settlement gain. Environmental recoveries, net for the three months and year ended December 31, 2018 included insurance recoveries for environmental costs incurred and expensed in prior periods of \$1.0 million and \$111.0 million, respectively. The recoveries are reduced by \$21.5 million of legal costs incurred during the year ended December 31, 2018 associated with the environmental recovery actions.
- (d) Information technology integration project charges for the three months and years ended December 31, 2019 and 2018 were associated with the implementation of new enterprise resource planning, manufacturing, and engineering systems, and related infrastructure costs.
- (e) Certain non-recurring items for both the three months and year ended December 31, 2019 included \$0.6 million of charges related to the Lake City facility transition and for the year ended December 31, 2019 included a gain of \$11.2 million on the sale of our equity interest in a non-consolidated affiliate. Certain non-recurring items for the year ended December 31, 2018 included a \$1.7 million loss on the sale of land, a \$21.5 million non-cash impairment charge associated with our investment in non-consolidated affiliates and an \$8.0 million insurance recovery associated with a second quarter 2017 business interruption at our Freeport, Texas vinyl chloride monomer facility.



Non-GAAP Financial Measures by Segment (a)

Throo Months Endod

				Inree Mor	ntns	Ended					Three Mor	itns En	aea		
				Decembe	er 31,	2019					Decembe	r 31, 2	018		
	Incor	ne (loss)	No	on-Recurring	Depr	reciation and	Adjusted	Inco	ome (loss)	N	Non-Recurring	Depre	ciation and	1	Adjusted
(In millions)	befo	re Taxes		Items	An	nortization	EBITDA	bef	ore Taxes		Items	Amo	ortization		EBITDA
Chlor Alkali Products and Vinyls	\$	32.9	\$		\$	109.6	\$ 142.5	\$	146.4	\$	-	\$	117.7	\$	264.1
Ероху		15.3		-		20.9	36.2		19.0		-		25.4		44.4
Winchester (b)		7.0		0.6		4.9	12.5		4.3		-		5.1		9.4
		55.2		0.6		135.4	191.2		169.7		-		148.2		317.9
Environmental (Expense) Income (c)		(2.3)		-		-	(2.3)		(0.4)		(1.0)		-		(1.4)
Other Operating Income (d)		0.1		-		-	0.1		-		-		-		-
Other Corporate and Unallocated Costs (e)		(38.5)		16.9		1.7	(19.9)		(33.8)		11.0		2.2		(20.6)
Non-operating Pension Income		4.1		-		-	4.1		5.5		-		-		5.5
Other Income		-		-		-	-		-		-		-		-
Adjusted EBITDA	\$	18.6	\$	17.5	\$	137.1	\$ 173.2	\$	141.0	\$	10.0	\$	150.4	\$	301.4

Thron Months Ended

				Year E							Ended		
	Inco	me (loss)	N	Decembe on-Recurring		Adjusted	Inc	ome (loss)	No		er 31, 2018 Depreciation ar	nd	Adjusted
(In millions)		ore Taxes		Items	nortization	EBITDA		fore Taxes		Items	Amortization		EBITDA
Chlor Alkali Products and Vinyls (b)	\$	336.7	\$		\$ 470.4	\$ 807.1	\$	637.1	\$	21.5	\$ 473.1	L \$	1,131.7
Ероху		53.9		-	100.1	154.0		52.8		-	102.4	1	155.2
Winchester (b)		40.1		0.6	20.1	60.8		38.4			20.0)	58.4
		430.7		0.6	590.6	1,021.9		728.3		21.5	595.5	5	1,345.3
Environmental (Expense) Income (c)		(20.5)		(4.8)	-	(25.3)		103.7		(111.0)			(7.3)
Other Operating Income (d)		0.4		-	-	0.4		6.4		(6.3)		•	0.1
Other Corporate and Unallocated Costs (e)		(156.3)		77.0	6.8	(72.5)		(158.3)		58.0	5.9)	(94.4)
Non-operating Pension Income		16.3		-	-	16.3		21.7		-			21.7
Other Income (f)		11.2		(11.2)	-	-		-		-			-
Adjusted EBITDA	\$	281.8	\$	61.6	\$ 597.4	\$ 940.8	\$	701.8	\$	(37.8)	\$ 601.4	\$	1,265.4

⁽a) Unaudited.

⁽b) Certain non-recurring items for both the three months and year ended December 31, 2019 included \$0.6 million of charges related to the Lake City facility transition. Certain non-recurring items for the year ended December 31, 2018 included a \$21.5 million pretax non-cash impairment charge associated with our investments in non-consolidated affiliates. Earnings (losses) of non-consolidated affiliates are included in the Chlor Alkali Products and Vinyls segment results consistent with management's monitoring of the operating segments.

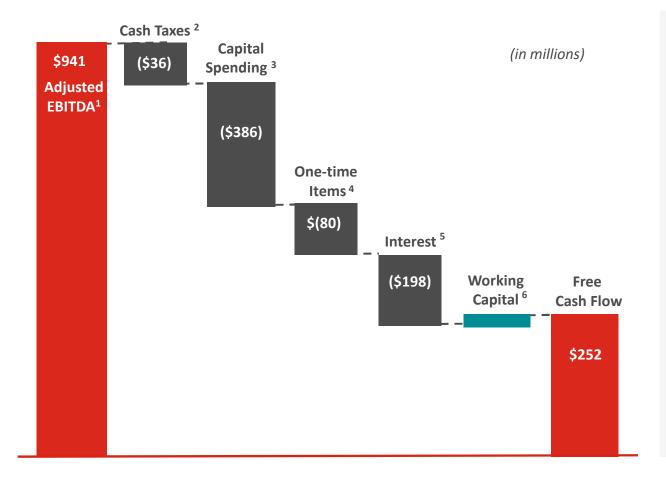
⁽c) Environmental expense for the year ended December 31, 2019 included \$4.8 million of an environmental insurance-related settlement gain. Environmental (expense) income for the three months and year ended December 31, 2018 included recoveries from third parties for costs incurred and expensed in prior periods of \$1.0 million and \$111.0 million, respectively.

⁽d) Other operating income for the year ended December 31, 2018 included a \$1.7 million loss on the sale of land and an \$8.0 million insurance recovery associated with a second quarter 2017 business interruption at our Freeport, Texas vinyl chloride monomer facility.

⁽e) Other corporate and unallocated costs included charges of \$16.9 million and \$11.0 million for the three months ended December 31, 2019 and 2018, respectively, and \$77.0 million and \$36.5 million for the years ended December 31, 2019 and 2018, respectively, associated with the implementation of new enterprise resource planning, manufacturing, and engineering systems, and related infrastructure costs. The three months and year ended December 31, 2018 is also adjusted for the \$21.5 million of legal fees incurred for the environmental recovery actions.

⁽f) Other income for the year ended December 31, 2019 included a gain of \$11.2 million on the sale of our equity interest in a non-consolidated affiliate.





- Olin generated \$252 million of free cash flow during 2019
- Consistent with our capital allocation philosophy, during 2019 Olin:
 - Invested in sustaining and improving our existing asset base
 - Paid our regular quarterly dividend
 - Repaid the remaining repayable debt in conjunction with the July 2019 refinancing
 - Repurchased ~8 million shares of Olin common stock for ~\$146 million

- 1: 2019 Adjusted EBITDA
- 2: 2019 cash taxes
- 3: 2019 capital spending, which includes \$56 million associated with the information technology project
- 4: One-time items include the information technology integration project costs, cash restructuring charges and proceeds from the sale of our equity interest in a non-consolidated affiliate
- 5: 2019 cash interest expense
- 6: Working capital benefit of \$11 million reflects lower sales in the fourth quarter partially offset by a decrease in receivables sold under our AR factoring arrangement



(\$ in millions)

Line Item	Forecast	Key Elements
Capital Spending	\$250 to \$300	~\$100 million lower than 2019 levels. IT project spending ~\$40 million
Depreciation & Amortization	\$550 to \$575	Forecasted expense expected below 2019 levels
Non-operating Pension Income	\$13 to \$18	Expect to be comparable to 2019
Environmental Expense	\$25 to \$30	Expect to be comparable with 2019 levels, excluding 2019 insurance-related settlement gain
Other Corporate	\$90 to \$100	Forecast is an increase from 2019 levels, primarily reflecting higher incentive and stock-based compensation
Restructuring & IT Project Costs	\$80	Information technology integration project and restructuring costs
Book Effective Tax Rate	27% to 33%	Forecast higher than 2019 effective tax rate, excluding benefit from resolution of IRS tax review for 2013 to 2015
Cash Taxes	\$30 to \$40	Forecast similar to 2019 levels, primarily for earnings in foreign jurisdictions



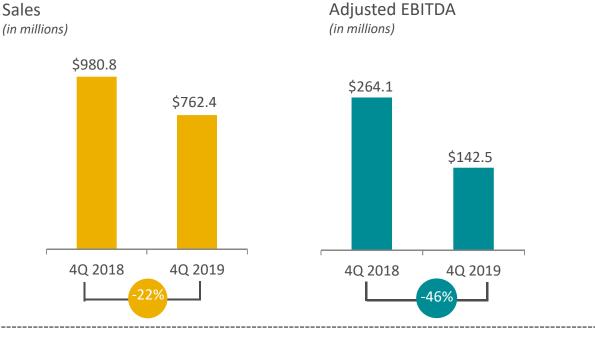
	4Q19 vs.							
	4Q18	3Q19						
Chlorine	←→	\longleftrightarrow						
Caustic Soda								
EDC								
Bleach								
HCI								
Chlorinated Organics								



Chlor Alkali Products and Vinyls Segment Performance

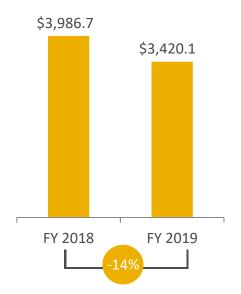
4Q19 Performance vs. 4Q18

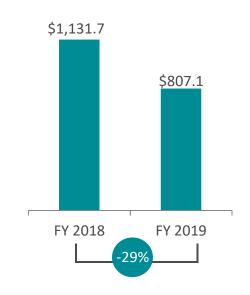
- Lower caustic soda pricing declining 24% from 4Q18
- Lower EDC and other product pricing
- Higher maintenance turnaround costs
- Lower volume levels



FY19 Performance vs. FY18

- Lower caustic soda pricing
- Lower HCl and other chlorine derivative pricing
- Lower volumes, on both sides of the ECU, due to pullback in global demand
- Lower raw material costs and operating costs







Price Driver	Price Change	Annual EBITDA Impact (in millions)
Chlorine	\$10/ton	\$10
Caustic Soda	\$10/ton	\$30
EDC	\$.01/pound	\$20
Cost Driver	Price Change	Annual EBITDA Impact (in millions)
Natural Gas*	\$1/mmBtu	\$45 to \$55
Ethane*	\$.01/gallon	\$3

²⁸ * Excludes affects of hedged volumes



Olin caustic soda price realization

Fundamental Principle

 A \$10 per ton change in Olin's caustic soda selling price changes annual adjusted EBITDA by approximately \$30 million

Export Sales

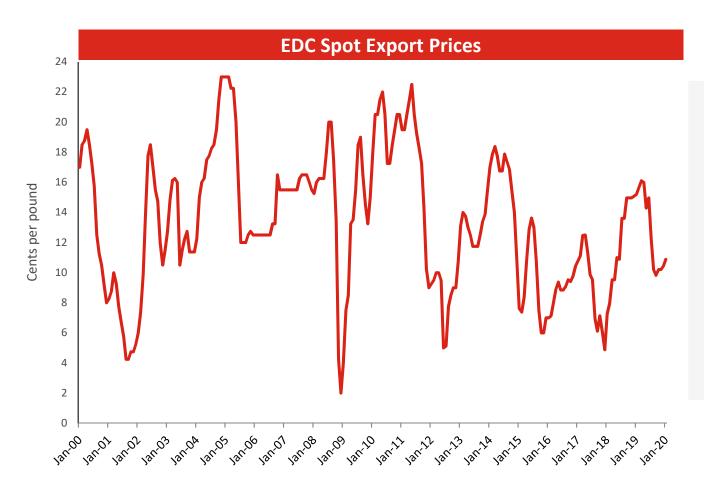
- Typically range between 20% and 25% of caustic sales
- Sold on a combination of negotiated sales and export index price
- Realization of index price changes are typically 90% to 100%
- Changes in export index prices are typically realized on a 30 to 60 day lag

Domestic Sales

- Contracts are made up of a combination of negotiated and index-based pricing terms
- Index price changes typically occur 30 to 60 days post our price nomination
- Realization of index price changes are typically 70% to 100%
- Overall price realization lags index price changes by 0 to 90 days



EDC pricing history 2000 – January 2020



- EDC prices in 4Q19 were modestly below 3Q19
- During 2019, EDC prices declined ~30%
- A one cent change in Olin's EDC price changes annual Adjusted EBITDA by \$20 million

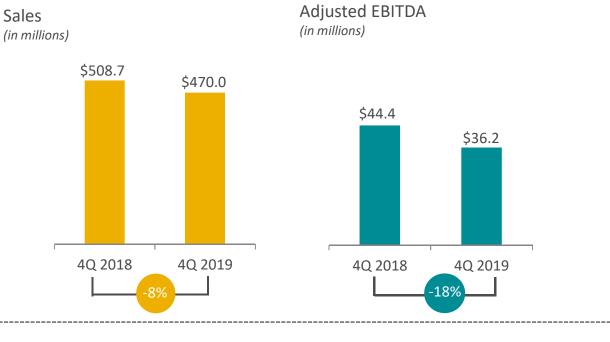
Source: IHS Markit



Epoxy Segment Performance

4Q19 Performance vs. 4Q18

- Lower pricing, partially offset by lower raw material costs, primarily propylene and benzene
- Higher volume levels
- Lower operating costs



FY19 Performance vs. FY18

- Lower product pricing and persistent demand weakness
- Lower raw material costs
- Lower maintenance turnaround costs and cost containment efforts

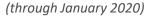


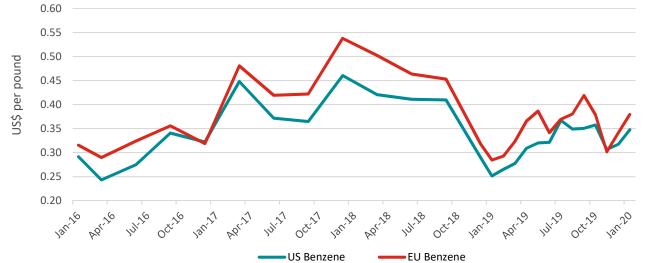




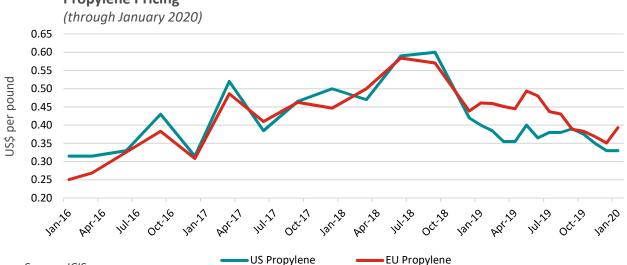
Epoxy raw material costs – Benzene & Propylene pricing

Benzene Pricing





Propylene Pricing



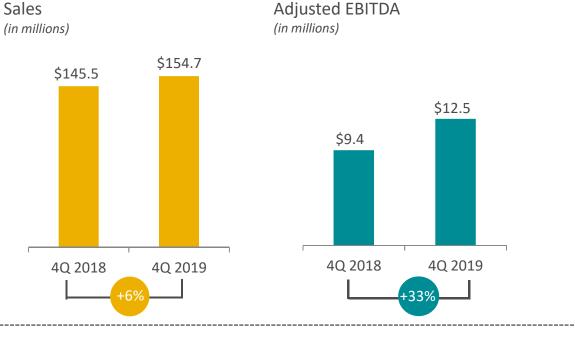
- During 4Q19, average U.S. and European propylene prices declined 31% and 25%, respectively, vs. 4Q18 levels
- Sequentially, average 4Q19
 U.S. and European benzene
 prices decreased 8% and
 13%, respectively
- 4Q19 propylene prices tracked lower with U.S. prices falling 8% and European prices declining 12% vs. 3Q19 levels

Source: ICIS



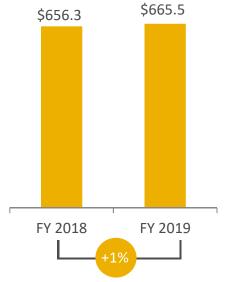
4Q19 Performance vs. 4Q18

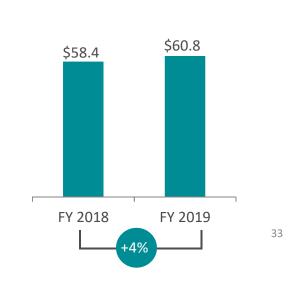
- Second consecutive quarterly yearover-year increase
- Higher commercial and military/ law enforcement volumes
- Lower commodity, other material and operating costs
- Partially offset by lower product pricing



FY19 Performance vs. FY18

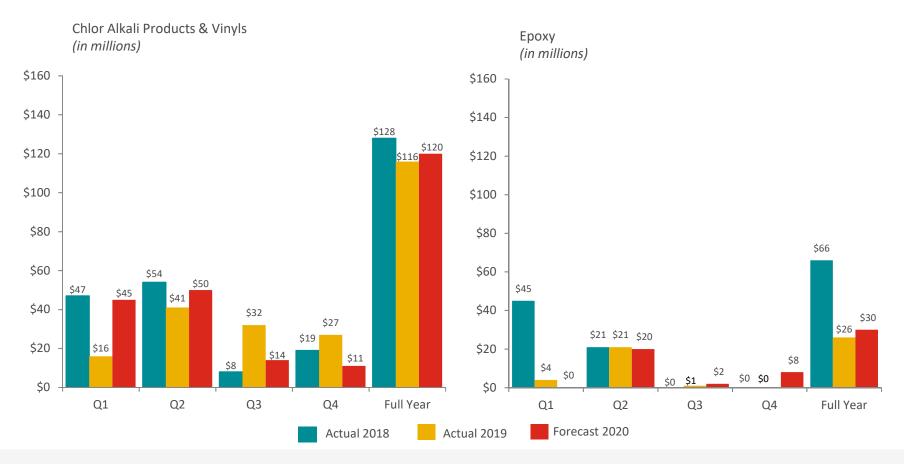
- Modest year-over-year increase driven primarily by cost improvements
- Improved commercial and military/law enforcement volumes in second half of 2019 drove the strong year-end finish







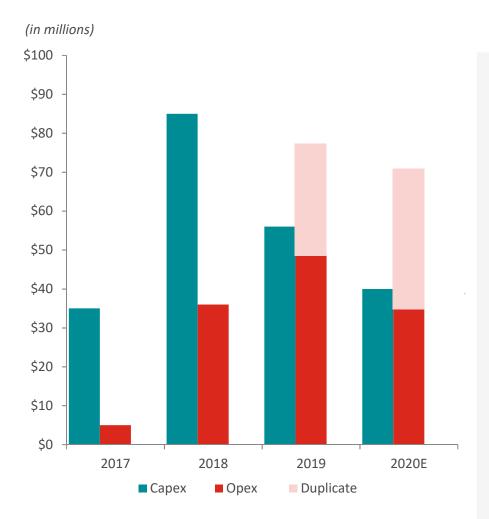
Maintenance turnarounds costs¹



- Expect FY20 turnaround costs to be ~\$10 million higher than FY19
- 2020 includes the once in three year VCM turnaround, beginning in late 1Q20 and lasting for ~2 months
- Expect heaviest turnaround schedule to be in 2Q20



[™] Information technology integration update



- During 2017, Olin began implementing new enterprise resource planning, manufacturing and engineering systems, and related IT infrastructure
- Objective is to standardize business processes, while maximizing cost effectiveness, efficiency and control across the global chemical operations
- Expect to be substantially complete by end of 2020
 - ~35% of chemical users converted by year end 2019
- Project required due to expiration of IT transition service agreement with Dow
- Expect annual cost savings of ~\$50 million beginning in 2021
- Adjusted EBITDA excludes project-related operational expenses and duplicative costs